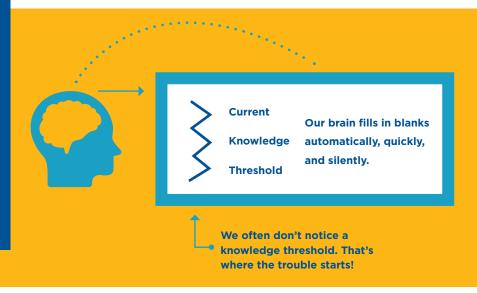
# Toyota Kata

Developing the
Skills to Thrive in
Today's Constantly
Changing Marketplaces



## Change arrives fast these days.

Competitors emerge overnight, new technologies alter business, and labor market conditions are uncertain. How do you ensure continued success in such complex, dynamic, and unpredictable conditions?

The default way people think about problems often involves jumping to conclusions and immediately seeking to solve problems. The unconscious part of our brain takes bits of surface information, quickly extrapolates to fill in blanks, and gives us a false sense of confidence in our conclusion. And then, we start making costly mistakes.

Toyota Kata does not teach problem solving, but rather a mindset that can make people more effective at problem solving. This full day overview workshop will dive into the two main Toyota Kata elements:

### The Improvement Kata

The learner iterates or experiments his or her way toward a desired goal instead of deciding the way forward. This way of thinking and working helps people successfully deal with uncertainty and challenges.

## The Coaching Kata

A repeating routine by which managers teach Improvement Kata to everyone in the company. The teacher or coach gives the learner procedural guidance, not solutions, helping the learner successfully overcome obstacles and develop confidence.







COACH

Understand the Direction or Challenge

Grasp the Current Condition

Establish the Next Target Condition Experiment Toward the Target Condition

Improvement Kata

"Executing" Coaching Cycles

Coaching Kata

"Planning" Coaching Cycles

## Toyota Kata is about:



Developing new habits and allowing people to think differently about problems and goals



Developing a culture of continuous learning and improvement at all levels through deliberate practice



A way of working, and of working together



Using scientific thinking as an ingredient to make teams and organizations more effective and successful

#### **RESULTS\***

\$312,439
Average sales increased/retained

\$132,013 Average cost savings

\$222,380 Average total investment

3.89
Average new/retained jobs

\*Based on MEP Center client survey results from 2000 -2019

#### How can I learn more?

Visit bit.ly/CIS\_Kata today, or contact your local Solutions Consultant for more information.





